

HDPE Drum acceptance criteria

High Density Polyethylene drums and containers

Material description

High density polyethylene (HDPE) is a common grade of rigid (or semi-rigid) plastic frequently used to make bulk containers and drums for holding liquids. These are used to contain and transport chemicals and food manufacturing ingredients, typically ranging from 20L to 200L in volume.

Identification methods

Method 1: AS/NZ4130, Polyethylene or HDPE printed on the container.

Method 2: Recycling Number 2 printed or embossed on the container.



Acceptance Criteria

- HDPE containers and drums between 20L and 200L volume with all lids and bungs removed (with or without labels/stickers attached)
- Larger HDPE containers (i.e. IBC liners) cut into maximum 1,000mm x 1,000mm pieces
- Clear evidence containers have been triple rinsed (e.g. dated sticker affixed)

Acceptable



Contamination Criteria

- No evidence of residual chemical, internal or external
- No containers with inadequate labeling or evidence to confirm triple rinsed status
- No containers that have contained oil or hydrocarbons of any sort (including vegetable and cooking oils)
- No lids, bungs, taps or gaskets

Unacceptable



Other information

Failure to meet the acceptance criteria above may result in a sorting charge, disposal charge or rejection of the load.

Contact us

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